

$$15 + 1 \times 3 = \boxed{18} \quad 18 + 8 \times 3 = \boxed{42} \quad 20 + 4 \times 4 = \boxed{36}$$

$$18 + 8 \times 3 = \boxed{42} \quad 7 + 19 \times 4 = \boxed{83} \quad 18 + 20 \times 2 = \boxed{58}$$

$$9 + 10 \times 1 = \boxed{19} \quad 10 + 2 \times 1 = \boxed{12} \quad 1 + 12 \times 3 = \boxed{37}$$

$$8 + 18 \times 4 = \boxed{80} \quad 3 + 17 \times 3 = \boxed{54} \quad 20 + 10 \times 4 = \boxed{60}$$

$$1 + 19 \times 4 = \boxed{77} \quad 11 + 16 \times 2 = \boxed{43} \quad 19 + 20 \times 2 = \boxed{59}$$

$$9 + 20 \times 1 = \boxed{29} \quad 19 + 12 \times 3 = \boxed{55} \quad 5 + 17 \times 1 = \boxed{22}$$

$$7 + 5 \times 4 = \boxed{27} \quad 7 + 12 \times 2 = \boxed{31} \quad 19 + 11 \times 3 = \boxed{52}$$

$$15 + 13 \times 2 = \boxed{41} \quad 4 + 8 \times 3 = \boxed{28} \quad 14 + 12 \times 2 = \boxed{38}$$