

$11 + 13 \times 4 = \boxed{63}$

$7 + 1 \times 1 = \boxed{8}$

$18 + 8 \times 2 = \boxed{34}$

$6 + 11 \times 4 = \boxed{50}$

$16 + 20 \times 4 = \boxed{96}$

$12 + 9 \times 4 = \boxed{48}$

$17 + 18 \times 3 = \boxed{71}$

$3 + 9 \times 3 = \boxed{30}$

$14 + 7 \times 2 = \boxed{28}$

$3 + 15 \times 2 = \boxed{33}$

$3 + 5 \times 4 = \boxed{23}$

$5 + 3 \times 2 = \boxed{11}$

$9 + 15 \times 3 = \boxed{54}$

$4 + 12 \times 2 = \boxed{28}$

$13 + 4 \times 3 = \boxed{25}$

$12 + 1 \times 1 = \boxed{13}$

$14 + 14 \times 3 = \boxed{56}$

$11 + 2 \times 4 = \boxed{19}$

$15 + 2 \times 4 = \boxed{23}$

$14 + 1 \times 1 = \boxed{15}$

$11 + 6 \times 3 = \boxed{29}$

$11 + 20 \times 1 = \boxed{31}$

$9 + 13 \times 3 = \boxed{48}$

$13 + 10 \times 2 = \boxed{33}$