

$7 + 8 \times 1 = \boxed{15}$

$7 + 11 \times 2 = \boxed{29}$

$16 + 12 \times 3 = \boxed{52}$

$12 + 12 \times 2 = \boxed{36}$

$17 + 5 \times 3 = \boxed{32}$

$20 + 8 \times 4 = \boxed{52}$

$19 + 8 \times 3 = \boxed{43}$

$17 + 8 \times 2 = \boxed{33}$

$12 + 9 \times 4 = \boxed{48}$

$14 + 14 \times 4 = \boxed{70}$

$9 + 17 \times 4 = \boxed{77}$

$14 + 20 \times 1 = \boxed{34}$

$15 + 20 \times 3 = \boxed{75}$

$15 + 2 \times 2 = \boxed{19}$

$5 + 15 \times 2 = \boxed{35}$

$1 + 18 \times 1 = \boxed{19}$

$18 + 9 \times 2 = \boxed{36}$

$19 + 16 \times 3 = \boxed{67}$

$15 + 7 \times 1 = \boxed{22}$

$10 + 18 \times 3 = \boxed{64}$

$6 + 17 \times 1 = \boxed{23}$

$11 + 7 \times 2 = \boxed{25}$

$16 + 10 \times 4 = \boxed{56}$

$1 + 10 \times 2 = \boxed{21}$