

$$18 + 8 \times 2 = \boxed{34} \quad 4 + 2 \times 1 = \boxed{6} \quad 16 + 16 \times 1 = \boxed{32}$$

$$17 + 11 \times 4 = \boxed{61} \quad 16 + 13 \times 4 = \boxed{68} \quad 19 + 15 \times 1 = \boxed{34}$$

$$3 + 12 \times 2 = \boxed{27} \quad 7 + 19 \times 3 = \boxed{64} \quad 2 + 18 \times 4 = \boxed{74}$$

$$8 + 19 \times 4 = \boxed{84} \quad 20 + 14 \times 1 = \boxed{34} \quad 19 + 5 \times 4 = \boxed{39}$$

$$17 + 3 \times 4 = \boxed{29} \quad 16 + 8 \times 1 = \boxed{24} \quad 5 + 17 \times 1 = \boxed{22}$$

$$15 + 19 \times 3 = \boxed{72} \quad 16 + 18 \times 3 = \boxed{70} \quad 20 + 4 \times 3 = \boxed{32}$$

$$7 + 6 \times 1 = \boxed{13} \quad 5 + 19 \times 1 = \boxed{24} \quad 2 + 4 \times 3 = \boxed{14}$$

$$4 + 1 \times 4 = \boxed{8} \quad 2 + 19 \times 2 = \boxed{40} \quad 10 + 12 \times 1 = \boxed{22}$$