

$9 + 19 \times 1 = \boxed{28}$

$7 + 3 \times 1 = \boxed{10}$

$1 + 18 \times 4 = \boxed{73}$

$15 + 5 \times 2 = \boxed{25}$

$5 + 3 \times 4 = \boxed{17}$

$14 + 1 \times 4 = \boxed{18}$

$2 + 3 \times 4 = \boxed{14}$

$18 + 14 \times 3 = \boxed{60}$

$11 + 19 \times 2 = \boxed{49}$

$8 + 13 \times 1 = \boxed{21}$

$16 + 7 \times 1 = \boxed{23}$

$17 + 5 \times 4 = \boxed{37}$

$10 + 7 \times 1 = \boxed{17}$

$14 + 12 \times 1 = \boxed{26}$

$20 + 5 \times 1 = \boxed{25}$

$11 + 5 \times 2 = \boxed{21}$

$14 + 18 \times 3 = \boxed{68}$

$7 + 2 \times 2 = \boxed{11}$

$3 + 2 \times 1 = \boxed{5}$

$12 + 14 \times 4 = \boxed{68}$

$8 + 13 \times 2 = \boxed{34}$

$14 + 15 \times 1 = \boxed{29}$

$3 + 15 \times 3 = \boxed{48}$

$1 + 19 \times 4 = \boxed{77}$