

$19 + 4 \times 1 = \boxed{23}$

$1 + 15 \times 3 = \boxed{46}$

$20 + 12 \times 3 = \boxed{56}$

$6 + 14 \times 2 = \boxed{34}$

$3 + 11 \times 3 = \boxed{36}$

$8 + 4 \times 4 = \boxed{24}$

$7 + 17 \times 2 = \boxed{41}$

$10 + 3 \times 3 = \boxed{19}$

$8 + 16 \times 3 = \boxed{56}$

$18 + 19 \times 1 = \boxed{37}$

$8 + 15 \times 4 = \boxed{68}$

$15 + 15 \times 2 = \boxed{45}$

$17 + 20 \times 1 = \boxed{37}$

$17 + 12 \times 2 = \boxed{41}$

$20 + 4 \times 3 = \boxed{32}$

$2 + 18 \times 2 = \boxed{38}$

$3 + 13 \times 2 = \boxed{29}$

$19 + 7 \times 1 = \boxed{26}$

$13 + 9 \times 2 = \boxed{31}$

$3 + 10 \times 2 = \boxed{23}$

$9 + 16 \times 1 = \boxed{25}$

$10 + 16 \times 3 = \boxed{58}$

$4 + 5 \times 4 = \boxed{24}$

$17 + 20 \times 2 = \boxed{57}$