

$19 + 2 \times 4 = \boxed{27}$

$17 + 14 \times 1 = \boxed{31}$

$10 + 16 \times 3 = \boxed{58}$

$5 + 13 \times 2 = \boxed{31}$

$3 + 15 \times 2 = \boxed{33}$

$7 + 7 \times 1 = \boxed{14}$

$15 + 2 \times 3 = \boxed{21}$

$12 + 13 \times 2 = \boxed{38}$

$20 + 12 \times 4 = \boxed{68}$

$15 + 17 \times 2 = \boxed{49}$

$16 + 18 \times 1 = \boxed{34}$

$6 + 18 \times 1 = \boxed{24}$

$11 + 14 \times 3 = \boxed{53}$

$8 + 17 \times 1 = \boxed{25}$

$9 + 20 \times 2 = \boxed{49}$

$9 + 16 \times 4 = \boxed{73}$

$11 + 11 \times 2 = \boxed{33}$

$2 + 9 \times 2 = \boxed{20}$

$4 + 15 \times 1 = \boxed{19}$

$11 + 4 \times 1 = \boxed{15}$

$3 + 4 \times 2 = \boxed{11}$

$1 + 7 \times 4 = \boxed{29}$

$18 + 17 \times 2 = \boxed{52}$

$14 + 11 \times 2 = \boxed{36}$