

$15 + 11 \times 2 = \boxed{37}$

$16 + 11 \times 2 = \boxed{38}$

$10 + 1 \times 4 = \boxed{14}$

$20 + 20 \times 1 = \boxed{40}$

$10 + 13 \times 1 = \boxed{23}$

$13 + 2 \times 4 = \boxed{21}$

$14 + 4 \times 1 = \boxed{18}$

$18 + 16 \times 3 = \boxed{66}$

$17 + 3 \times 1 = \boxed{20}$

$2 + 9 \times 3 = \boxed{29}$

$2 + 13 \times 4 = \boxed{54}$

$7 + 4 \times 2 = \boxed{15}$

$18 + 1 \times 4 = \boxed{22}$

$10 + 4 \times 2 = \boxed{18}$

$11 + 1 \times 2 = \boxed{13}$

$9 + 14 \times 4 = \boxed{65}$

$6 + 18 \times 4 = \boxed{78}$

$11 + 11 \times 4 = \boxed{55}$

$11 + 15 \times 4 = \boxed{71}$

$14 + 3 \times 4 = \boxed{26}$

$4 + 15 \times 1 = \boxed{19}$

$12 + 2 \times 3 = \boxed{18}$

$18 + 10 \times 1 = \boxed{28}$

$3 + 20 \times 2 = \boxed{43}$