

$13 + 13 \times 2 = \boxed{39}$

$6 + 9 \times 1 = \boxed{15}$

$9 + 18 \times 4 = \boxed{81}$

$2 + 7 \times 3 = \boxed{23}$

$9 + 20 \times 2 = \boxed{49}$

$5 + 4 \times 2 = \boxed{13}$

$11 + 3 \times 2 = \boxed{17}$

$3 + 15 \times 1 = \boxed{18}$

$8 + 2 \times 4 = \boxed{16}$

$13 + 6 \times 1 = \boxed{19}$

$18 + 9 \times 1 = \boxed{27}$

$2 + 17 \times 4 = \boxed{70}$

$11 + 18 \times 3 = \boxed{65}$

$16 + 7 \times 1 = \boxed{23}$

$9 + 11 \times 1 = \boxed{20}$

$20 + 1 \times 4 = \boxed{24}$

$13 + 19 \times 2 = \boxed{51}$

$8 + 12 \times 1 = \boxed{20}$

$10 + 14 \times 4 = \boxed{66}$

$6 + 6 \times 1 = \boxed{12}$

$17 + 7 \times 4 = \boxed{45}$

$17 + 12 \times 4 = \boxed{65}$

$1 + 16 \times 3 = \boxed{49}$

$3 + 20 \times 4 = \boxed{83}$