

$15 + 17 \times 4 = \boxed{83}$

$16 + 13 \times 4 = \boxed{68}$

$4 + 2 \times 3 = \boxed{10}$

$18 + 9 \times 2 = \boxed{36}$

$11 + 2 \times 4 = \boxed{19}$

$5 + 1 \times 4 = \boxed{9}$

$9 + 5 \times 3 = \boxed{24}$

$14 + 3 \times 1 = \boxed{17}$

$10 + 17 \times 3 = \boxed{61}$

$8 + 18 \times 2 = \boxed{44}$

$11 + 15 \times 4 = \boxed{71}$

$4 + 3 \times 3 = \boxed{13}$

$16 + 3 \times 4 = \boxed{28}$

$13 + 15 \times 4 = \boxed{73}$

$6 + 8 \times 1 = \boxed{14}$

$9 + 16 \times 3 = \boxed{57}$

$1 + 10 \times 1 = \boxed{11}$

$13 + 17 \times 1 = \boxed{30}$

$4 + 8 \times 2 = \boxed{20}$

$19 + 1 \times 1 = \boxed{20}$

$9 + 20 \times 4 = \boxed{89}$

$16 + 15 \times 4 = \boxed{76}$

$3 + 13 \times 4 = \boxed{55}$

$16 + 7 \times 3 = \boxed{37}$