

$20 + 16 \times 3 = \boxed{68}$

$10 + 6 \times 2 = \boxed{22}$

$19 + 1 \times 2 = \boxed{21}$

$11 + 7 \times 2 = \boxed{25}$

$14 + 1 \times 1 = \boxed{15}$

$2 + 7 \times 3 = \boxed{23}$

$16 + 16 \times 3 = \boxed{64}$

$6 + 16 \times 1 = \boxed{22}$

$13 + 14 \times 4 = \boxed{69}$

$15 + 16 \times 4 = \boxed{79}$

$20 + 4 \times 1 = \boxed{24}$

$11 + 2 \times 4 = \boxed{19}$

$20 + 14 \times 2 = \boxed{48}$

$14 + 8 \times 4 = \boxed{46}$

$10 + 20 \times 4 = \boxed{90}$

$7 + 13 \times 3 = \boxed{46}$

$7 + 11 \times 3 = \boxed{40}$

$17 + 6 \times 3 = \boxed{35}$

$13 + 12 \times 3 = \boxed{49}$

$5 + 8 \times 1 = \boxed{13}$

$18 + 8 \times 1 = \boxed{26}$

$8 + 1 \times 3 = \boxed{11}$

$8 + 13 \times 3 = \boxed{47}$

$5 + 13 \times 3 = \boxed{44}$