

$19 + 6 \times 2 = \boxed{31}$

$15 + 15 \times 3 = \boxed{60}$

$1 + 16 \times 2 = \boxed{33}$

$8 + 10 \times 4 = \boxed{48}$

$10 + 5 \times 4 = \boxed{30}$

$17 + 18 \times 4 = \boxed{89}$

$14 + 20 \times 4 = \boxed{94}$

$13 + 8 \times 1 = \boxed{21}$

$18 + 17 \times 3 = \boxed{69}$

$16 + 20 \times 3 = \boxed{76}$

$15 + 12 \times 2 = \boxed{39}$

$15 + 5 \times 1 = \boxed{20}$

$5 + 2 \times 2 = \boxed{9}$

$18 + 16 \times 2 = \boxed{50}$

$3 + 10 \times 2 = \boxed{23}$

$14 + 9 \times 3 = \boxed{41}$

$4 + 12 \times 1 = \boxed{16}$

$19 + 9 \times 1 = \boxed{28}$

$6 + 19 \times 1 = \boxed{25}$

$1 + 16 \times 1 = \boxed{17}$

$18 + 6 \times 4 = \boxed{42}$

$5 + 11 \times 3 = \boxed{38}$

$2 + 14 \times 3 = \boxed{44}$

$17 + 16 \times 2 = \boxed{49}$