

$13 + 16 \times 2 = \boxed{45}$

$20 + 8 \times 3 = \boxed{44}$

$14 + 17 \times 1 = \boxed{31}$

$5 + 9 \times 3 = \boxed{32}$

$13 + 9 \times 4 = \boxed{49}$

$6 + 10 \times 4 = \boxed{46}$

$9 + 1 \times 2 = \boxed{11}$

$17 + 12 \times 4 = \boxed{65}$

$2 + 14 \times 4 = \boxed{58}$

$18 + 6 \times 3 = \boxed{36}$

$16 + 4 \times 4 = \boxed{32}$

$4 + 17 \times 4 = \boxed{72}$

$5 + 11 \times 1 = \boxed{16}$

$3 + 9 \times 1 = \boxed{12}$

$15 + 20 \times 4 = \boxed{95}$

$7 + 11 \times 2 = \boxed{29}$

$13 + 11 \times 2 = \boxed{35}$

$15 + 2 \times 4 = \boxed{23}$

$11 + 16 \times 1 = \boxed{27}$

$17 + 14 \times 4 = \boxed{73}$

$10 + 14 \times 4 = \boxed{66}$

$1 + 19 \times 4 = \boxed{77}$

$5 + 7 \times 4 = \boxed{33}$

$14 + 13 \times 4 = \boxed{66}$