

$20 + 9 \times 1 = \boxed{29}$

$1 + 17 \times 3 = \boxed{52}$

$10 + 19 \times 4 = \boxed{86}$

$3 + 16 \times 1 = \boxed{19}$

$8 + 5 \times 1 = \boxed{13}$

$8 + 11 \times 2 = \boxed{30}$

$11 + 2 \times 3 = \boxed{17}$

$16 + 19 \times 1 = \boxed{35}$

$17 + 19 \times 1 = \boxed{36}$

$16 + 9 \times 4 = \boxed{52}$

$6 + 20 \times 2 = \boxed{46}$

$10 + 4 \times 4 = \boxed{26}$

$9 + 11 \times 1 = \boxed{20}$

$13 + 6 \times 4 = \boxed{37}$

$12 + 7 \times 2 = \boxed{26}$

$6 + 1 \times 4 = \boxed{10}$

$19 + 13 \times 1 = \boxed{32}$

$14 + 4 \times 4 = \boxed{30}$

$19 + 11 \times 1 = \boxed{30}$

$15 + 7 \times 3 = \boxed{36}$

$9 + 4 \times 2 = \boxed{17}$

$4 + 17 \times 4 = \boxed{72}$

$3 + 5 \times 4 = \boxed{23}$

$18 + 10 \times 3 = \boxed{48}$