

$18 + 14 \times 3 = \boxed{60}$

$5 + 14 \times 2 = \boxed{33}$

$18 + 10 \times 3 = \boxed{48}$

$10 + 12 \times 2 = \boxed{34}$

$6 + 16 \times 4 = \boxed{70}$

$13 + 11 \times 4 = \boxed{57}$

$17 + 15 \times 4 = \boxed{77}$

$5 + 6 \times 2 = \boxed{17}$

$6 + 2 \times 1 = \boxed{8}$

$1 + 5 \times 3 = \boxed{16}$

$11 + 9 \times 3 = \boxed{38}$

$8 + 5 \times 1 = \boxed{13}$

$1 + 12 \times 2 = \boxed{25}$

$13 + 8 \times 3 = \boxed{37}$

$19 + 11 \times 1 = \boxed{30}$

$20 + 17 \times 3 = \boxed{71}$

$5 + 18 \times 4 = \boxed{77}$

$5 + 4 \times 3 = \boxed{17}$

$7 + 4 \times 4 = \boxed{23}$

$11 + 18 \times 4 = \boxed{83}$

$20 + 20 \times 4 = \boxed{100}$

$2 + 6 \times 2 = \boxed{14}$

$15 + 5 \times 2 = \boxed{25}$

$2 + 19 \times 1 = \boxed{21}$