

$10 + 18 \times 1 = \boxed{28}$

$15 + 2 \times 3 = \boxed{21}$

$1 + 16 \times 4 = \boxed{65}$

$9 + 1 \times 3 = \boxed{12}$

$11 + 7 \times 2 = \boxed{25}$

$8 + 16 \times 4 = \boxed{72}$

$11 + 4 \times 1 = \boxed{15}$

$10 + 20 \times 4 = \boxed{90}$

$15 + 7 \times 2 = \boxed{29}$

$17 + 17 \times 3 = \boxed{68}$

$18 + 19 \times 3 = \boxed{75}$

$5 + 5 \times 2 = \boxed{15}$

$6 + 19 \times 3 = \boxed{63}$

$6 + 20 \times 2 = \boxed{46}$

$18 + 16 \times 1 = \boxed{34}$

$15 + 3 \times 4 = \boxed{27}$

$16 + 11 \times 1 = \boxed{27}$

$12 + 6 \times 4 = \boxed{36}$

$2 + 2 \times 3 = \boxed{8}$

$10 + 14 \times 3 = \boxed{52}$

$9 + 6 \times 1 = \boxed{15}$

$20 + 10 \times 4 = \boxed{60}$

$5 + 11 \times 2 = \boxed{27}$

$12 + 4 \times 1 = \boxed{16}$