

$18 + 13 \times 1 = \boxed{31}$

$8 + 9 \times 1 = \boxed{17}$

$19 + 17 \times 2 = \boxed{53}$

$5 + 7 \times 2 = \boxed{19}$

$19 + 9 \times 3 = \boxed{46}$

$4 + 6 \times 1 = \boxed{10}$

$7 + 6 \times 4 = \boxed{31}$

$9 + 18 \times 3 = \boxed{63}$

$14 + 20 \times 4 = \boxed{94}$

$11 + 3 \times 4 = \boxed{23}$

$13 + 18 \times 1 = \boxed{31}$

$14 + 16 \times 1 = \boxed{30}$

$8 + 9 \times 3 = \boxed{35}$

$16 + 12 \times 4 = \boxed{64}$

$15 + 10 \times 2 = \boxed{35}$

$19 + 9 \times 4 = \boxed{55}$

$12 + 7 \times 2 = \boxed{26}$

$12 + 16 \times 1 = \boxed{28}$

$20 + 5 \times 4 = \boxed{40}$

$16 + 15 \times 1 = \boxed{31}$

$10 + 12 \times 4 = \boxed{58}$

$8 + 9 \times 1 = \boxed{17}$

$7 + 1 \times 1 = \boxed{8}$

$6 + 2 \times 1 = \boxed{8}$