

$6 + 6 \times 3 = \boxed{24}$

$16 + 12 \times 2 = \boxed{40}$

$19 + 8 \times 2 = \boxed{35}$

$15 + 1 \times 4 = \boxed{19}$

$20 + 15 \times 1 = \boxed{35}$

$19 + 11 \times 4 = \boxed{63}$

$16 + 2 \times 2 = \boxed{20}$

$7 + 8 \times 1 = \boxed{15}$

$11 + 13 \times 3 = \boxed{50}$

$6 + 10 \times 4 = \boxed{46}$

$14 + 11 \times 1 = \boxed{25}$

$13 + 6 \times 1 = \boxed{19}$

$3 + 1 \times 3 = \boxed{6}$

$2 + 5 \times 3 = \boxed{17}$

$10 + 12 \times 4 = \boxed{58}$

$12 + 20 \times 2 = \boxed{52}$

$7 + 9 \times 4 = \boxed{43}$

$4 + 17 \times 2 = \boxed{38}$

$12 + 10 \times 2 = \boxed{32}$

$15 + 11 \times 3 = \boxed{48}$

$8 + 18 \times 1 = \boxed{26}$

$17 + 20 \times 2 = \boxed{57}$

$18 + 1 \times 2 = \boxed{20}$

$3 + 5 \times 1 = \boxed{8}$