

$8 + 12 \times 1 = \boxed{20}$

$3 + 20 \times 1 = \boxed{23}$

$16 + 20 \times 1 = \boxed{36}$

$16 + 14 \times 4 = \boxed{72}$

$5 + 18 \times 1 = \boxed{23}$

$1 + 5 \times 4 = \boxed{21}$

$15 + 8 \times 3 = \boxed{39}$

$4 + 17 \times 4 = \boxed{72}$

$10 + 1 \times 1 = \boxed{11}$

$19 + 2 \times 3 = \boxed{25}$

$15 + 7 \times 3 = \boxed{36}$

$11 + 10 \times 2 = \boxed{31}$

$6 + 19 \times 3 = \boxed{63}$

$3 + 6 \times 2 = \boxed{15}$

$14 + 14 \times 4 = \boxed{70}$

$18 + 2 \times 4 = \boxed{26}$

$7 + 4 \times 2 = \boxed{15}$

$8 + 18 \times 2 = \boxed{44}$

$20 + 15 \times 3 = \boxed{65}$

$16 + 10 \times 2 = \boxed{36}$

$16 + 16 \times 1 = \boxed{32}$

$1 + 13 \times 4 = \boxed{53}$

$13 + 4 \times 2 = \boxed{21}$

$4 + 4 \times 3 = \boxed{16}$