

$10 + 20 \times 1 = \boxed{30}$

$1 + 6 \times 2 = \boxed{13}$

$15 + 12 \times 3 = \boxed{51}$

$15 + 6 \times 3 = \boxed{33}$

$1 + 7 \times 4 = \boxed{29}$

$17 + 9 \times 3 = \boxed{44}$

$7 + 15 \times 2 = \boxed{37}$

$1 + 16 \times 1 = \boxed{17}$

$13 + 16 \times 4 = \boxed{77}$

$9 + 17 \times 1 = \boxed{26}$

$2 + 7 \times 4 = \boxed{30}$

$13 + 18 \times 2 = \boxed{49}$

$7 + 8 \times 3 = \boxed{31}$

$3 + 2 \times 4 = \boxed{11}$

$17 + 3 \times 3 = \boxed{26}$

$10 + 19 \times 1 = \boxed{29}$

$17 + 12 \times 3 = \boxed{53}$

$14 + 7 \times 2 = \boxed{28}$

$20 + 8 \times 4 = \boxed{52}$

$5 + 18 \times 3 = \boxed{59}$

$7 + 10 \times 3 = \boxed{37}$

$9 + 5 \times 3 = \boxed{24}$

$11 + 19 \times 2 = \boxed{49}$

$16 + 4 \times 1 = \boxed{20}$