

$16 + 16 \times 2 = \boxed{48}$

$17 + 14 \times 2 = \boxed{45}$

$1 + 7 \times 1 = \boxed{8}$

$17 + 2 \times 3 = \boxed{23}$

$16 + 7 \times 4 = \boxed{44}$

$12 + 9 \times 2 = \boxed{30}$

$18 + 10 \times 3 = \boxed{48}$

$4 + 12 \times 1 = \boxed{16}$

$6 + 5 \times 3 = \boxed{21}$

$20 + 19 \times 3 = \boxed{77}$

$20 + 17 \times 3 = \boxed{71}$

$2 + 14 \times 4 = \boxed{58}$

$11 + 12 \times 4 = \boxed{59}$

$7 + 18 \times 3 = \boxed{61}$

$3 + 4 \times 1 = \boxed{7}$

$13 + 17 \times 2 = \boxed{47}$

$2 + 18 \times 3 = \boxed{56}$

$7 + 8 \times 3 = \boxed{31}$

$17 + 16 \times 4 = \boxed{81}$

$6 + 20 \times 1 = \boxed{26}$

$4 + 4 \times 2 = \boxed{12}$

$6 + 3 \times 3 = \boxed{15}$

$18 + 11 \times 1 = \boxed{29}$

$4 + 11 \times 3 = \boxed{37}$