

$12 + 6 \times 2 = \boxed{24}$

$14 + 9 \times 2 = \boxed{32}$

$17 + 12 \times 4 = \boxed{65}$

$7 + 7 \times 3 = \boxed{28}$

$12 + 1 \times 1 = \boxed{13}$

$12 + 8 \times 1 = \boxed{20}$

$13 + 16 \times 3 = \boxed{61}$

$17 + 8 \times 1 = \boxed{25}$

$14 + 12 \times 4 = \boxed{62}$

$18 + 13 \times 2 = \boxed{44}$

$14 + 20 \times 3 = \boxed{74}$

$4 + 4 \times 3 = \boxed{16}$

$1 + 16 \times 3 = \boxed{49}$

$20 + 19 \times 4 = \boxed{96}$

$18 + 1 \times 3 = \boxed{21}$

$11 + 2 \times 4 = \boxed{19}$

$7 + 7 \times 4 = \boxed{35}$

$11 + 7 \times 2 = \boxed{25}$

$14 + 4 \times 3 = \boxed{26}$

$6 + 1 \times 4 = \boxed{10}$

$14 + 3 \times 1 = \boxed{17}$

$18 + 11 \times 3 = \boxed{51}$

$18 + 4 \times 3 = \boxed{30}$

$11 + 8 \times 3 = \boxed{35}$