

$14 + 3 \times 2 = \boxed{20}$

$13 + 1 \times 3 = \boxed{16}$

$3 + 10 \times 1 = \boxed{13}$

$11 + 1 \times 1 = \boxed{12}$

$12 + 17 \times 2 = \boxed{46}$

$3 + 5 \times 1 = \boxed{8}$

$13 + 4 \times 3 = \boxed{25}$

$14 + 4 \times 4 = \boxed{30}$

$14 + 19 \times 4 = \boxed{90}$

$15 + 19 \times 4 = \boxed{91}$

$11 + 10 \times 2 = \boxed{31}$

$8 + 4 \times 3 = \boxed{20}$

$5 + 7 \times 1 = \boxed{12}$

$14 + 15 \times 2 = \boxed{44}$

$14 + 6 \times 1 = \boxed{20}$

$13 + 9 \times 1 = \boxed{22}$

$16 + 14 \times 4 = \boxed{72}$

$15 + 16 \times 3 = \boxed{63}$

$11 + 16 \times 1 = \boxed{27}$

$20 + 17 \times 3 = \boxed{71}$

$11 + 19 \times 1 = \boxed{30}$

$4 + 15 \times 1 = \boxed{19}$

$20 + 16 \times 2 = \boxed{52}$

$8 + 16 \times 1 = \boxed{24}$