

$$10 + 1 \times 4 = \boxed{14} \quad 5 + 8 \times 2 = \boxed{21} \quad 2 + 13 \times 1 = \boxed{15}$$

$$15 + 2 \times 1 = \boxed{17} \quad 6 + 9 \times 4 = \boxed{42} \quad 6 + 14 \times 4 = \boxed{62}$$

$$8 + 15 \times 4 = \boxed{68} \quad 9 + 14 \times 1 = \boxed{23} \quad 17 + 9 \times 3 = \boxed{44}$$

$$3 + 20 \times 1 = \boxed{23} \quad 3 + 6 \times 2 = \boxed{15} \quad 20 + 5 \times 1 = \boxed{25}$$

$$7 + 3 \times 1 = \boxed{10} \quad 4 + 20 \times 1 = \boxed{24} \quad 5 + 3 \times 3 = \boxed{14}$$

$$7 + 2 \times 3 = \boxed{13} \quad 10 + 1 \times 2 = \boxed{12} \quad 4 + 16 \times 2 = \boxed{36}$$

$$2 + 11 \times 3 = \boxed{35} \quad 3 + 3 \times 4 = \boxed{15} \quad 8 + 5 \times 3 = \boxed{23}$$

$$9 + 2 \times 1 = \boxed{11} \quad 11 + 4 \times 1 = \boxed{15} \quad 8 + 17 \times 1 = \boxed{25}$$