

$16 + 12 \times 4 = \boxed{64}$

$19 + 2 \times 4 = \boxed{27}$

$13 + 5 \times 2 = \boxed{23}$

$7 + 10 \times 4 = \boxed{47}$

$1 + 15 \times 4 = \boxed{61}$

$12 + 2 \times 4 = \boxed{20}$

$7 + 18 \times 4 = \boxed{79}$

$14 + 5 \times 3 = \boxed{29}$

$14 + 18 \times 1 = \boxed{32}$

$19 + 14 \times 2 = \boxed{47}$

$12 + 17 \times 4 = \boxed{80}$

$4 + 19 \times 3 = \boxed{61}$

$18 + 20 \times 3 = \boxed{78}$

$4 + 10 \times 2 = \boxed{24}$

$4 + 17 \times 2 = \boxed{38}$

$17 + 1 \times 2 = \boxed{19}$

$4 + 12 \times 4 = \boxed{52}$

$6 + 14 \times 4 = \boxed{62}$

$13 + 5 \times 3 = \boxed{28}$

$5 + 8 \times 3 = \boxed{29}$

$17 + 16 \times 1 = \boxed{33}$

$7 + 19 \times 1 = \boxed{26}$

$16 + 15 \times 2 = \boxed{46}$

$7 + 9 \times 3 = \boxed{34}$