

$6 + 18 \times 4 = \boxed{78}$

$10 + 20 \times 2 = \boxed{50}$

$7 + 17 \times 4 = \boxed{75}$

$1 + 18 \times 1 = \boxed{19}$

$11 + 16 \times 3 = \boxed{59}$

$3 + 17 \times 1 = \boxed{20}$

$11 + 4 \times 2 = \boxed{19}$

$11 + 11 \times 1 = \boxed{22}$

$19 + 5 \times 2 = \boxed{29}$

$10 + 3 \times 2 = \boxed{16}$

$11 + 18 \times 4 = \boxed{83}$

$15 + 9 \times 3 = \boxed{42}$

$13 + 5 \times 2 = \boxed{23}$

$18 + 9 \times 2 = \boxed{36}$

$5 + 14 \times 3 = \boxed{47}$

$13 + 2 \times 4 = \boxed{21}$

$7 + 6 \times 3 = \boxed{25}$

$2 + 19 \times 2 = \boxed{40}$

$2 + 18 \times 2 = \boxed{38}$

$17 + 6 \times 3 = \boxed{35}$

$4 + 10 \times 2 = \boxed{24}$

$9 + 6 \times 4 = \boxed{33}$

$20 + 7 \times 1 = \boxed{27}$

$8 + 9 \times 2 = \boxed{26}$