

$11 + 14 \times 2 = \boxed{39}$

$6 + 9 \times 2 = \boxed{24}$

$17 + 6 \times 3 = \boxed{35}$

$14 + 13 \times 4 = \boxed{66}$

$18 + 15 \times 3 = \boxed{63}$

$15 + 17 \times 1 = \boxed{32}$

$20 + 8 \times 1 = \boxed{28}$

$2 + 12 \times 3 = \boxed{38}$

$11 + 20 \times 1 = \boxed{31}$

$12 + 15 \times 1 = \boxed{27}$

$2 + 9 \times 3 = \boxed{29}$

$17 + 20 \times 2 = \boxed{57}$

$14 + 9 \times 1 = \boxed{23}$

$3 + 17 \times 2 = \boxed{37}$

$1 + 5 \times 3 = \boxed{16}$

$19 + 4 \times 2 = \boxed{27}$

$18 + 11 \times 1 = \boxed{29}$

$2 + 5 \times 2 = \boxed{12}$

$5 + 1 \times 3 = \boxed{8}$

$19 + 2 \times 3 = \boxed{25}$

$8 + 9 \times 4 = \boxed{44}$

$16 + 13 \times 2 = \boxed{42}$

$11 + 15 \times 4 = \boxed{71}$

$18 + 2 \times 2 = \boxed{22}$