

$15 + 8 \times 4 = \boxed{47}$

$13 + 2 \times 1 = \boxed{15}$

$17 + 12 \times 4 = \boxed{65}$

$9 + 10 \times 2 = \boxed{29}$

$13 + 6 \times 1 = \boxed{19}$

$15 + 4 \times 2 = \boxed{23}$

$8 + 4 \times 1 = \boxed{12}$

$11 + 12 \times 3 = \boxed{47}$

$8 + 13 \times 2 = \boxed{34}$

$1 + 8 \times 3 = \boxed{25}$

$20 + 13 \times 1 = \boxed{33}$

$5 + 3 \times 3 = \boxed{14}$

$3 + 9 \times 1 = \boxed{12}$

$17 + 6 \times 4 = \boxed{41}$

$9 + 12 \times 1 = \boxed{21}$

$13 + 11 \times 4 = \boxed{57}$

$11 + 6 \times 1 = \boxed{17}$

$17 + 2 \times 4 = \boxed{25}$

$5 + 9 \times 3 = \boxed{32}$

$5 + 15 \times 1 = \boxed{20}$

$16 + 4 \times 4 = \boxed{32}$

$8 + 8 \times 2 = \boxed{24}$

$5 + 19 \times 4 = \boxed{81}$

$1 + 3 \times 2 = \boxed{7}$