

$$14 + 1 \times 2 = \boxed{16} \quad 8 + 8 \times 2 = \boxed{24} \quad 12 + 12 \times 3 = \boxed{48}$$

$$18 + 1 \times 4 = \boxed{22} \quad 15 + 17 \times 1 = \boxed{32} \quad 5 + 16 \times 3 = \boxed{53}$$

$$4 + 18 \times 2 = \boxed{40} \quad 15 + 17 \times 3 = \boxed{66} \quad 3 + 8 \times 3 = \boxed{27}$$

$$2 + 18 \times 4 = \boxed{74} \quad 18 + 16 \times 2 = \boxed{50} \quad 11 + 4 \times 1 = \boxed{15}$$

$$4 + 15 \times 4 = \boxed{64} \quad 5 + 5 \times 4 = \boxed{25} \quad 11 + 2 \times 4 = \boxed{19}$$

$$7 + 10 \times 3 = \boxed{37} \quad 9 + 9 \times 2 = \boxed{27} \quad 9 + 1 \times 2 = \boxed{11}$$

$$11 + 1 \times 3 = \boxed{14} \quad 13 + 12 \times 4 = \boxed{61} \quad 1 + 10 \times 4 = \boxed{41}$$

$$20 + 19 \times 2 = \boxed{58} \quad 17 + 9 \times 4 = \boxed{53} \quad 10 + 20 \times 1 = \boxed{30}$$