

$2 + 15 \times 4 = \boxed{62}$

$7 + 13 \times 4 = \boxed{59}$

$11 + 4 \times 3 = \boxed{23}$

$14 + 18 \times 4 = \boxed{86}$

$10 + 19 \times 1 = \boxed{29}$

$5 + 6 \times 2 = \boxed{17}$

$4 + 13 \times 2 = \boxed{30}$

$1 + 1 \times 4 = \boxed{5}$

$17 + 12 \times 3 = \boxed{53}$

$7 + 1 \times 1 = \boxed{8}$

$17 + 18 \times 4 = \boxed{89}$

$2 + 14 \times 4 = \boxed{58}$

$3 + 15 \times 2 = \boxed{33}$

$19 + 10 \times 3 = \boxed{49}$

$7 + 14 \times 2 = \boxed{35}$

$16 + 3 \times 4 = \boxed{28}$

$3 + 18 \times 2 = \boxed{39}$

$16 + 17 \times 4 = \boxed{84}$

$4 + 7 \times 3 = \boxed{25}$

$14 + 9 \times 4 = \boxed{50}$

$19 + 2 \times 1 = \boxed{21}$

$3 + 15 \times 4 = \boxed{63}$

$6 + 12 \times 2 = \boxed{30}$

$17 + 18 \times 1 = \boxed{35}$