

$$11 + 18 \times 1 = \boxed{29} \quad 2 + 9 \times 4 = \boxed{38} \quad 5 + 7 \times 4 = \boxed{33}$$

$$12 + 6 \times 3 = \boxed{30} \quad 15 + 2 \times 3 = \boxed{21} \quad 18 + 12 \times 1 = \boxed{30}$$

$$15 + 9 \times 4 = \boxed{51} \quad 10 + 1 \times 1 = \boxed{11} \quad 20 + 1 \times 1 = \boxed{21}$$

$$4 + 1 \times 4 = \boxed{8} \quad 10 + 12 \times 1 = \boxed{22} \quad 7 + 11 \times 3 = \boxed{40}$$

$$11 + 15 \times 3 = \boxed{56} \quad 4 + 10 \times 3 = \boxed{34} \quad 8 + 11 \times 2 = \boxed{30}$$

$$2 + 3 \times 3 = \boxed{11} \quad 1 + 14 \times 3 = \boxed{43} \quad 14 + 2 \times 3 = \boxed{20}$$

$$17 + 13 \times 2 = \boxed{43} \quad 6 + 15 \times 4 = \boxed{66} \quad 12 + 19 \times 2 = \boxed{50}$$

$$20 + 9 \times 1 = \boxed{29} \quad 15 + 12 \times 3 = \boxed{51} \quad 20 + 16 \times 2 = \boxed{52}$$