

$20 + 13 \times 4 = \boxed{72}$

$13 + 14 \times 3 = \boxed{55}$

$15 + 13 \times 1 = \boxed{28}$

$2 + 2 \times 1 = \boxed{4}$

$16 + 5 \times 1 = \boxed{21}$

$15 + 13 \times 3 = \boxed{54}$

$16 + 19 \times 1 = \boxed{35}$

$6 + 1 \times 3 = \boxed{9}$

$6 + 18 \times 4 = \boxed{78}$

$1 + 10 \times 3 = \boxed{31}$

$3 + 2 \times 4 = \boxed{11}$

$15 + 17 \times 1 = \boxed{32}$

$12 + 13 \times 1 = \boxed{25}$

$19 + 18 \times 4 = \boxed{91}$

$14 + 18 \times 1 = \boxed{32}$

$8 + 16 \times 4 = \boxed{72}$

$8 + 18 \times 1 = \boxed{26}$

$2 + 20 \times 3 = \boxed{62}$

$18 + 12 \times 4 = \boxed{66}$

$16 + 16 \times 3 = \boxed{64}$

$16 + 17 \times 1 = \boxed{33}$

$18 + 9 \times 1 = \boxed{27}$

$12 + 19 \times 2 = \boxed{50}$

$1 + 7 \times 3 = \boxed{22}$