

$$1 + 16 \times 1 = \boxed{17} \quad 16 + 1 \times 4 = \boxed{20} \quad 3 + 9 \times 4 = \boxed{39}$$

$$2 + 13 \times 1 = \boxed{15} \quad 1 + 12 \times 1 = \boxed{13} \quad 15 + 10 \times 4 = \boxed{55}$$

$$3 + 10 \times 4 = \boxed{43} \quad 5 + 20 \times 2 = \boxed{45} \quad 16 + 1 \times 2 = \boxed{18}$$

$$11 + 20 \times 3 = \boxed{71} \quad 11 + 1 \times 2 = \boxed{13} \quad 4 + 4 \times 1 = \boxed{8}$$

$$10 + 4 \times 3 = \boxed{22} \quad 11 + 4 \times 1 = \boxed{15} \quad 7 + 16 \times 4 = \boxed{71}$$

$$1 + 15 \times 3 = \boxed{46} \quad 16 + 11 \times 2 = \boxed{38} \quad 10 + 4 \times 3 = \boxed{22}$$

$$17 + 2 \times 1 = \boxed{19} \quad 5 + 10 \times 4 = \boxed{45} \quad 18 + 3 \times 3 = \boxed{27}$$

$$13 + 14 \times 4 = \boxed{69} \quad 1 + 15 \times 4 = \boxed{61} \quad 19 + 18 \times 4 = \boxed{91}$$