

$2 + 11 \times 2 = \boxed{24}$

$6 + 17 \times 1 = \boxed{23}$

$15 + 2 \times 3 = \boxed{21}$

$14 + 20 \times 3 = \boxed{74}$

$15 + 1 \times 1 = \boxed{16}$

$12 + 7 \times 4 = \boxed{40}$

$4 + 8 \times 4 = \boxed{36}$

$5 + 3 \times 4 = \boxed{17}$

$5 + 16 \times 3 = \boxed{53}$

$8 + 20 \times 3 = \boxed{68}$

$5 + 16 \times 1 = \boxed{21}$

$6 + 7 \times 2 = \boxed{20}$

$18 + 18 \times 1 = \boxed{36}$

$20 + 9 \times 1 = \boxed{29}$

$14 + 1 \times 1 = \boxed{15}$

$16 + 19 \times 2 = \boxed{54}$

$4 + 16 \times 3 = \boxed{52}$

$4 + 17 \times 1 = \boxed{21}$

$2 + 10 \times 1 = \boxed{12}$

$7 + 18 \times 3 = \boxed{61}$

$9 + 11 \times 2 = \boxed{31}$

$4 + 17 \times 2 = \boxed{38}$

$4 + 17 \times 4 = \boxed{72}$

$18 + 12 \times 2 = \boxed{42}$