

$$20 + 11 \times 2 = \boxed{42}$$

$$6 + 18 \times 1 = \boxed{24}$$

$$20 + 15 \times 4 = \boxed{80}$$

$$5 + 18 \times 1 = \boxed{23}$$

$$8 + 1 \times 2 = \boxed{10}$$

$$9 + 8 \times 1 = \boxed{17}$$

$$3 + 17 \times 2 = \boxed{37}$$

$$14 + 8 \times 1 = \boxed{22}$$

$$5 + 3 \times 4 = \boxed{17}$$

$$19 + 11 \times 3 = \boxed{52}$$

$$18 + 17 \times 1 = \boxed{35}$$

$$19 + 20 \times 2 = \boxed{59}$$

$$15 + 18 \times 3 = \boxed{69}$$

$$1 + 1 \times 1 = \boxed{2}$$

$$3 + 11 \times 3 = \boxed{36}$$

$$19 + 3 \times 3 = \boxed{28}$$

$$11 + 15 \times 1 = \boxed{26}$$

$$11 + 2 \times 3 = \boxed{17}$$

$$8 + 5 \times 2 = \boxed{18}$$

$$7 + 13 \times 4 = \boxed{59}$$

$$15 + 16 \times 1 = \boxed{31}$$

$$14 + 6 \times 3 = \boxed{32}$$

$$9 + 13 \times 2 = \boxed{35}$$

$$1 + 19 \times 3 = \boxed{58}$$