

$$3 + 18 \times 1 = \boxed{21}$$

$$2 + 2 \times 3 = \boxed{8}$$

$$12 + 12 \times 1 = \boxed{24}$$

$$18 + 20 \times 2 = \boxed{58}$$

$$18 + 12 \times 3 = \boxed{54}$$

$$6 + 3 \times 2 = \boxed{12}$$

$$20 + 13 \times 2 = \boxed{46}$$

$$8 + 10 \times 2 = \boxed{28}$$

$$14 + 3 \times 4 = \boxed{26}$$

$$12 + 9 \times 4 = \boxed{48}$$

$$2 + 8 \times 3 = \boxed{26}$$

$$19 + 3 \times 4 = \boxed{31}$$

$$14 + 13 \times 1 = \boxed{27}$$

$$6 + 14 \times 3 = \boxed{48}$$

$$16 + 13 \times 4 = \boxed{68}$$

$$13 + 7 \times 4 = \boxed{41}$$

$$12 + 12 \times 2 = \boxed{36}$$

$$5 + 20 \times 3 = \boxed{65}$$

$$10 + 14 \times 1 = \boxed{24}$$

$$20 + 1 \times 3 = \boxed{23}$$

$$9 + 1 \times 2 = \boxed{11}$$

$$13 + 20 \times 2 = \boxed{53}$$

$$2 + 6 \times 1 = \boxed{8}$$

$$20 + 12 \times 2 = \boxed{44}$$