

$15 + 19 \times 2 = \boxed{53}$

$1 + 14 \times 2 = \boxed{29}$

$14 + 19 \times 4 = \boxed{90}$

$19 + 11 \times 2 = \boxed{41}$

$11 + 18 \times 1 = \boxed{29}$

$7 + 18 \times 3 = \boxed{61}$

$1 + 20 \times 2 = \boxed{41}$

$12 + 13 \times 2 = \boxed{38}$

$19 + 1 \times 3 = \boxed{22}$

$12 + 20 \times 1 = \boxed{32}$

$3 + 13 \times 3 = \boxed{42}$

$13 + 19 \times 4 = \boxed{89}$

$1 + 9 \times 2 = \boxed{19}$

$1 + 11 \times 1 = \boxed{12}$

$17 + 12 \times 2 = \boxed{41}$

$2 + 18 \times 2 = \boxed{38}$

$13 + 13 \times 1 = \boxed{26}$

$10 + 14 \times 4 = \boxed{66}$

$13 + 2 \times 3 = \boxed{19}$

$11 + 7 \times 2 = \boxed{25}$

$15 + 12 \times 2 = \boxed{39}$

$6 + 4 \times 3 = \boxed{18}$

$9 + 1 \times 2 = \boxed{11}$

$19 + 15 \times 3 = \boxed{64}$