

$3 + 17 \times 3 = \boxed{54}$

$6 + 17 \times 1 = \boxed{23}$

$13 + 19 \times 4 = \boxed{89}$

$13 + 15 \times 2 = \boxed{43}$

$11 + 4 \times 1 = \boxed{15}$

$17 + 19 \times 2 = \boxed{55}$

$10 + 4 \times 2 = \boxed{18}$

$12 + 2 \times 3 = \boxed{18}$

$3 + 2 \times 3 = \boxed{9}$

$3 + 8 \times 1 = \boxed{11}$

$4 + 17 \times 1 = \boxed{21}$

$4 + 14 \times 4 = \boxed{60}$

$1 + 11 \times 1 = \boxed{12}$

$10 + 17 \times 3 = \boxed{61}$

$12 + 12 \times 1 = \boxed{24}$

$12 + 20 \times 1 = \boxed{32}$

$18 + 1 \times 1 = \boxed{19}$

$13 + 11 \times 1 = \boxed{24}$

$3 + 15 \times 1 = \boxed{18}$

$5 + 17 \times 4 = \boxed{73}$

$19 + 13 \times 2 = \boxed{45}$

$18 + 2 \times 4 = \boxed{26}$

$14 + 2 \times 1 = \boxed{16}$

$4 + 15 \times 2 = \boxed{34}$