

$13 + 11 \times 1 = \boxed{24}$

$4 + 11 \times 1 = \boxed{15}$

$19 + 7 \times 4 = \boxed{47}$

$5 + 2 \times 3 = \boxed{11}$

$5 + 12 \times 3 = \boxed{41}$

$17 + 10 \times 4 = \boxed{57}$

$13 + 9 \times 1 = \boxed{22}$

$8 + 20 \times 1 = \boxed{28}$

$5 + 10 \times 2 = \boxed{25}$

$10 + 3 \times 2 = \boxed{16}$

$8 + 4 \times 4 = \boxed{24}$

$10 + 8 \times 3 = \boxed{34}$

$16 + 3 \times 3 = \boxed{25}$

$9 + 1 \times 4 = \boxed{13}$

$2 + 6 \times 4 = \boxed{26}$

$12 + 14 \times 4 = \boxed{68}$

$13 + 3 \times 2 = \boxed{19}$

$10 + 8 \times 2 = \boxed{26}$

$3 + 1 \times 2 = \boxed{5}$

$5 + 18 \times 4 = \boxed{77}$

$17 + 10 \times 4 = \boxed{57}$

$17 + 18 \times 4 = \boxed{89}$

$10 + 5 \times 4 = \boxed{30}$

$8 + 7 \times 4 = \boxed{36}$