

$$1 + 9 \times 3 = \boxed{28} \quad 7 + 12 \times 4 = \boxed{55} \quad 14 + 8 \times 2 = \boxed{30}$$

$$14 + 3 \times 4 = \boxed{26} \quad 14 + 16 \times 2 = \boxed{46} \quad 1 + 14 \times 3 = \boxed{43}$$

$$18 + 17 \times 4 = \boxed{86} \quad 15 + 2 \times 1 = \boxed{17} \quad 19 + 6 \times 3 = \boxed{37}$$

$$13 + 13 \times 3 = \boxed{52} \quad 17 + 17 \times 4 = \boxed{85} \quad 3 + 6 \times 1 = \boxed{9}$$

$$20 + 2 \times 2 = \boxed{24} \quad 10 + 1 \times 4 = \boxed{14} \quad 9 + 3 \times 3 = \boxed{18}$$

$$20 + 2 \times 4 = \boxed{28} \quad 8 + 13 \times 4 = \boxed{60} \quad 7 + 3 \times 1 = \boxed{10}$$

$$3 + 1 \times 3 = \boxed{6} \quad 16 + 9 \times 2 = \boxed{34} \quad 9 + 20 \times 1 = \boxed{29}$$

$$10 + 10 \times 1 = \boxed{20} \quad 16 + 7 \times 1 = \boxed{23} \quad 12 + 15 \times 4 = \boxed{72}$$