

$$13 + 3 \times 2 = \boxed{19} \quad 7 + 5 \times 4 = \boxed{27} \quad 3 + 17 \times 1 = \boxed{20}$$

$$1 + 1 \times 4 = \boxed{5} \quad 1 + 2 \times 2 = \boxed{5} \quad 3 + 14 \times 2 = \boxed{31}$$

$$17 + 4 \times 3 = \boxed{29} \quad 6 + 12 \times 4 = \boxed{54} \quad 16 + 3 \times 2 = \boxed{22}$$

$$7 + 14 \times 1 = \boxed{21} \quad 10 + 12 \times 1 = \boxed{22} \quad 17 + 11 \times 4 = \boxed{61}$$

$$20 + 7 \times 4 = \boxed{48} \quad 3 + 17 \times 2 = \boxed{37} \quad 20 + 14 \times 1 = \boxed{34}$$

$$15 + 6 \times 2 = \boxed{27} \quad 5 + 6 \times 2 = \boxed{17} \quad 9 + 6 \times 1 = \boxed{15}$$

$$15 + 17 \times 2 = \boxed{49} \quad 12 + 16 \times 4 = \boxed{76} \quad 16 + 20 \times 4 = \boxed{96}$$

$$9 + 15 \times 4 = \boxed{69} \quad 13 + 16 \times 3 = \boxed{61} \quad 7 + 8 \times 4 = \boxed{39}$$