

$$10 + 1 \times 3 = \boxed{13} \quad 18 + 11 \times 3 = \boxed{51} \quad 14 + 5 \times 1 = \boxed{19}$$

$$19 + 12 \times 2 = \boxed{43} \quad 9 + 15 \times 2 = \boxed{39} \quad 6 + 14 \times 3 = \boxed{48}$$

$$17 + 4 \times 2 = \boxed{25} \quad 17 + 4 \times 4 = \boxed{33} \quad 5 + 18 \times 1 = \boxed{23}$$

$$18 + 19 \times 4 = \boxed{94} \quad 20 + 18 \times 2 = \boxed{56} \quad 7 + 7 \times 2 = \boxed{21}$$

$$1 + 10 \times 2 = \boxed{21} \quad 20 + 18 \times 4 = \boxed{92} \quad 1 + 4 \times 2 = \boxed{9}$$

$$11 + 6 \times 4 = \boxed{35} \quad 11 + 3 \times 1 = \boxed{14} \quad 6 + 15 \times 4 = \boxed{66}$$

$$8 + 7 \times 1 = \boxed{15} \quad 20 + 2 \times 2 = \boxed{24} \quad 17 + 18 \times 2 = \boxed{53}$$

$$4 + 3 \times 1 = \boxed{7} \quad 19 + 3 \times 2 = \boxed{25} \quad 13 + 1 \times 1 = \boxed{14}$$