

$1 + 16 \times 3 = \boxed{49}$

$15 + 9 \times 4 = \boxed{51}$

$2 + 7 \times 2 = \boxed{16}$

$10 + 15 \times 1 = \boxed{25}$

$3 + 8 \times 4 = \boxed{35}$

$18 + 19 \times 1 = \boxed{37}$

$6 + 20 \times 1 = \boxed{26}$

$4 + 3 \times 1 = \boxed{7}$

$13 + 15 \times 1 = \boxed{28}$

$1 + 1 \times 1 = \boxed{2}$

$11 + 4 \times 1 = \boxed{15}$

$16 + 1 \times 1 = \boxed{17}$

$15 + 19 \times 4 = \boxed{91}$

$10 + 9 \times 1 = \boxed{19}$

$15 + 16 \times 4 = \boxed{79}$

$8 + 18 \times 4 = \boxed{80}$

$1 + 8 \times 4 = \boxed{33}$

$20 + 7 \times 1 = \boxed{27}$

$6 + 2 \times 3 = \boxed{12}$

$10 + 11 \times 2 = \boxed{32}$

$15 + 6 \times 4 = \boxed{39}$

$18 + 6 \times 1 = \boxed{24}$

$4 + 16 \times 4 = \boxed{68}$

$4 + 10 \times 4 = \boxed{44}$