

$13 + 15 \times 1 = 28$

$3 + 4 \times 4 = 19$

$11 + 9 \times 2 = 29$

$20 + 17 \times 1 = 37$

$10 + 7 \times 1 = 17$

$4 + 13 \times 2 = 30$

$8 + 18 \times 1 = 26$

$11 + 12 \times 1 = 23$

$6 + 1 \times 2 = 8$

$1 + 6 \times 1 = 7$

$8 + 14 \times 1 = 22$

$7 + 18 \times 2 = 43$

$6 + 17 \times 2 = 40$

$20 + 15 \times 1 = 35$

$8 + 15 \times 1 = 23$

$10 + 5 \times 3 = 25$

$1 + 6 \times 3 = 19$

$16 + 5 \times 4 = 36$

$16 + 6 \times 3 = 34$

$9 + 9 \times 2 = 27$

$15 + 9 \times 4 = 51$

$16 + 9 \times 2 = 34$

$12 + 1 \times 1 = 13$

$6 + 20 \times 4 = 86$