

$9 + 1 \times 4 = \boxed{13}$

$9 + 2 \times 2 = \boxed{13}$

$7 + 15 \times 2 = \boxed{37}$

$12 + 3 \times 4 = \boxed{24}$

$14 + 16 \times 3 = \boxed{62}$

$9 + 2 \times 3 = \boxed{15}$

$9 + 2 \times 1 = \boxed{11}$

$3 + 17 \times 3 = \boxed{54}$

$9 + 20 \times 3 = \boxed{69}$

$2 + 17 \times 1 = \boxed{19}$

$16 + 14 \times 1 = \boxed{30}$

$7 + 5 \times 3 = \boxed{22}$

$19 + 11 \times 1 = \boxed{30}$

$14 + 1 \times 2 = \boxed{16}$

$4 + 6 \times 4 = \boxed{28}$

$2 + 13 \times 1 = \boxed{15}$

$16 + 2 \times 1 = \boxed{18}$

$19 + 17 \times 3 = \boxed{70}$

$2 + 4 \times 1 = \boxed{6}$

$1 + 1 \times 2 = \boxed{3}$

$3 + 13 \times 1 = \boxed{16}$

$4 + 17 \times 4 = \boxed{72}$

$9 + 3 \times 3 = \boxed{18}$

$3 + 16 \times 4 = \boxed{67}$