

$$18 + 18 \times 2 = \boxed{54}$$

$$15 + 19 \times 1 = \boxed{34}$$

$$18 + 7 \times 4 = \boxed{46}$$

$$16 + 12 \times 3 = \boxed{52}$$

$$20 + 17 \times 3 = \boxed{71}$$

$$11 + 9 \times 4 = \boxed{47}$$

$$14 + 6 \times 3 = \boxed{32}$$

$$4 + 20 \times 4 = \boxed{84}$$

$$8 + 3 \times 2 = \boxed{14}$$

$$7 + 7 \times 4 = \boxed{35}$$

$$17 + 17 \times 2 = \boxed{51}$$

$$3 + 5 \times 3 = \boxed{18}$$

$$3 + 17 \times 4 = \boxed{71}$$

$$11 + 8 \times 3 = \boxed{35}$$

$$5 + 18 \times 3 = \boxed{59}$$

$$13 + 15 \times 3 = \boxed{58}$$

$$19 + 8 \times 1 = \boxed{27}$$

$$17 + 14 \times 1 = \boxed{31}$$

$$7 + 13 \times 4 = \boxed{59}$$

$$4 + 8 \times 1 = \boxed{12}$$

$$19 + 18 \times 2 = \boxed{55}$$

$$11 + 19 \times 4 = \boxed{87}$$

$$1 + 18 \times 1 = \boxed{19}$$

$$18 + 12 \times 1 = \boxed{30}$$