

$3 + 6 \times 2 = \boxed{15}$

$18 + 16 \times 2 = \boxed{50}$

$8 + 20 \times 2 = \boxed{48}$

$10 + 2 \times 1 = \boxed{12}$

$4 + 18 \times 3 = \boxed{58}$

$3 + 7 \times 1 = \boxed{10}$

$19 + 7 \times 2 = \boxed{33}$

$9 + 20 \times 3 = \boxed{69}$

$20 + 4 \times 3 = \boxed{32}$

$6 + 19 \times 3 = \boxed{63}$

$19 + 4 \times 1 = \boxed{23}$

$4 + 16 \times 3 = \boxed{52}$

$16 + 3 \times 2 = \boxed{22}$

$12 + 3 \times 4 = \boxed{24}$

$6 + 5 \times 3 = \boxed{21}$

$17 + 18 \times 3 = \boxed{71}$

$4 + 6 \times 4 = \boxed{28}$

$17 + 5 \times 2 = \boxed{27}$

$8 + 18 \times 4 = \boxed{80}$

$18 + 4 \times 1 = \boxed{22}$

$6 + 14 \times 3 = \boxed{48}$

$6 + 16 \times 2 = \boxed{38}$

$2 + 17 \times 3 = \boxed{53}$

$7 + 3 \times 3 = \boxed{16}$