

$10 + 6 \times 3 = \boxed{28}$

$12 + 18 \times 4 = \boxed{84}$

$5 + 18 \times 2 = \boxed{41}$

$7 + 14 \times 4 = \boxed{63}$

$3 + 12 \times 1 = \boxed{15}$

$5 + 9 \times 2 = \boxed{23}$

$6 + 10 \times 3 = \boxed{36}$

$14 + 8 \times 2 = \boxed{30}$

$15 + 4 \times 1 = \boxed{19}$

$8 + 3 \times 4 = \boxed{20}$

$17 + 4 \times 4 = \boxed{33}$

$11 + 3 \times 1 = \boxed{14}$

$8 + 2 \times 1 = \boxed{10}$

$6 + 14 \times 1 = \boxed{20}$

$18 + 15 \times 1 = \boxed{33}$

$17 + 7 \times 2 = \boxed{31}$

$16 + 16 \times 1 = \boxed{32}$

$16 + 3 \times 1 = \boxed{19}$

$17 + 10 \times 1 = \boxed{27}$

$4 + 17 \times 4 = \boxed{72}$

$2 + 7 \times 2 = \boxed{16}$

$2 + 4 \times 1 = \boxed{6}$

$11 + 4 \times 4 = \boxed{27}$

$12 + 3 \times 1 = \boxed{15}$