

$20 + 8 \times 2 = \boxed{36}$

$15 + 12 \times 4 = \boxed{63}$

$3 + 13 \times 1 = \boxed{16}$

$19 + 5 \times 3 = \boxed{34}$

$9 + 15 \times 4 = \boxed{69}$

$5 + 2 \times 4 = \boxed{13}$

$17 + 1 \times 3 = \boxed{20}$

$5 + 6 \times 4 = \boxed{29}$

$7 + 13 \times 4 = \boxed{59}$

$1 + 7 \times 1 = \boxed{8}$

$3 + 8 \times 3 = \boxed{27}$

$6 + 9 \times 1 = \boxed{15}$

$18 + 4 \times 1 = \boxed{22}$

$9 + 18 \times 2 = \boxed{45}$

$20 + 8 \times 1 = \boxed{28}$

$3 + 3 \times 4 = \boxed{15}$

$15 + 18 \times 2 = \boxed{51}$

$5 + 20 \times 3 = \boxed{65}$

$15 + 8 \times 4 = \boxed{47}$

$7 + 4 \times 3 = \boxed{19}$

$1 + 15 \times 4 = \boxed{61}$

$14 + 6 \times 3 = \boxed{32}$

$8 + 2 \times 1 = \boxed{10}$

$18 + 2 \times 3 = \boxed{24}$