

$15 + 18 \times 3 = \boxed{69}$

$14 + 8 \times 3 = \boxed{38}$

$7 + 13 \times 1 = \boxed{20}$

$15 + 19 \times 4 = \boxed{91}$

$12 + 8 \times 3 = \boxed{36}$

$4 + 10 \times 1 = \boxed{14}$

$7 + 20 \times 2 = \boxed{47}$

$1 + 20 \times 1 = \boxed{21}$

$9 + 16 \times 2 = \boxed{41}$

$16 + 18 \times 2 = \boxed{52}$

$20 + 1 \times 3 = \boxed{23}$

$9 + 5 \times 1 = \boxed{14}$

$10 + 2 \times 2 = \boxed{14}$

$17 + 3 \times 4 = \boxed{29}$

$5 + 12 \times 1 = \boxed{17}$

$19 + 20 \times 1 = \boxed{39}$

$9 + 17 \times 2 = \boxed{43}$

$2 + 10 \times 3 = \boxed{32}$

$10 + 19 \times 2 = \boxed{48}$

$2 + 5 \times 1 = \boxed{7}$

$8 + 3 \times 3 = \boxed{17}$

$16 + 12 \times 2 = \boxed{40}$

$14 + 18 \times 2 = \boxed{50}$

$19 + 7 \times 2 = \boxed{33}$